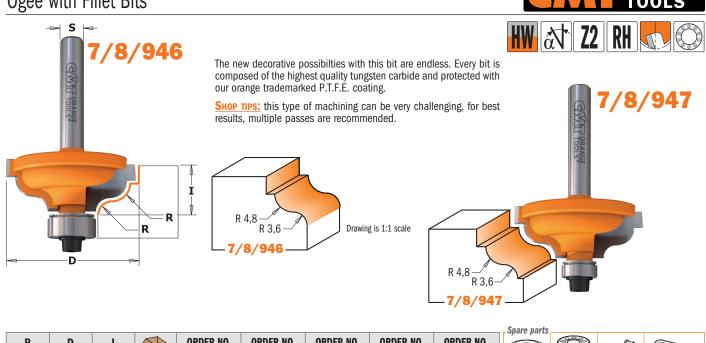
## Ogee with Fillet Bits



| R<br>mm | D<br>mm | l<br>mm |    | ORDER NO.<br>S=Ø6mm | ORDER NO.<br>S=Ø6,35mm | ORDER NO.<br>S=Ø8mm | ORDER NO.<br>S=Ø12mm | ORDER NO.<br>S=Ø12,7mm |            |            |            |            |
|---------|---------|---------|----|---------------------|------------------------|---------------------|----------------------|------------------------|------------|------------|------------|------------|
| 4,8-3,6 | 34,2    | 13      | 10 | 746.325.11          | 846.325.11             | 946.325.11          | 946.825.11           | 846.825.11             | 990.423.00 | 791.003.00 | 990.058.00 | 991.057.00 |
| 4,8-3,6 | 34,2    | 13      | 10 | 747.325.11          | 847.325.11             | 947.325.11          | 947.825.11           | 847.825.11             | 990.423.00 | 791.003.00 | 990.058.00 | 991.057.00 |
| . ,     | ,       |         | 1  |                     |                        |                     |                      |                        |            |            |            |            |

 SHOP TIPS:
 after resharpening, replace bearing as follow:

 791.002.00 (Ø9,5mm) with undersized bearing 791.062.00 (Ø9,3mm)

 791.003.00 (Ø12,7mm) with undersized bearing 791.063.00 (Ø12,5mm)

## S HW at Z2 RH 8/959 These profiles are the mirror image of the traditional roman ogee. They add sharp defining details to the edges of cabinets and furniture, before rolling into a smooth convex shape. SHOP TIPS: this type of machining can be very challenging, for best results, multiple passes are recommended. 7/8/960 I R 4 R R 6,4 R 959 Drawing is 1:1 scale R 4 R 6 7/8/960 Snare narts

| R<br>mm                                                   | D<br>mm | l<br>mm |    | ORDER NO.<br>S=Ø6mm | <b>ORDER NO.</b><br>S=Ø <b>6,35</b> mm | ORDER NO.<br>S=Ø8mm | ORDER NO.<br>S=Ø12mm | <b>ORDER NO.</b><br>S=Ø <b>12,7</b> mm |            |            |            |            |
|-----------------------------------------------------------|---------|---------|----|---------------------|----------------------------------------|---------------------|----------------------|----------------------------------------|------------|------------|------------|------------|
| 4                                                         | 28,7    | 13      | 10 | 759.040.11          | 859.040.11                             | 959.040.11          | 959.540.11           | 859.540.11                             | 990.423.00 | 791.003.00 | 990.058.00 | 991.057.00 |
| 6,4                                                       | 38,1    | 18      | 10 | 759.064.11          | 859.064.11                             | 959.064.11          | 959.564.11           | 859.564.11                             | 990.423.00 | 791.003.00 | 990.058.00 | 991.057.00 |
| 4                                                         | 28,7    | 13      | 10 | 760.040.11          | 860.040.11                             | 960.040.11          | 960.540.11           | 860.540.11                             | 990.422.00 | 791.002.00 | 990.058.00 | 991.057.00 |
| 6,4                                                       | 38,1    | 18      | 10 | 760.064.11          | 860.064.11                             | 960.064.11          | 960.564.11           | 860.564.11                             | 990.422.00 | 791.002.00 | 990.058.00 | 991.057.00 |
| Supervises after rechargening, replace hearing as follows |         |         |    |                     |                                        |                     |                      |                                        |            |            |            |            |

 SHOP TIPS:
 after resharpening, replace bearing as follow:

 791.002.00 (Ø9,5mm) with undersized bearing 791.062.00 (Ø9,3mm)

 791.003.00 (Ø12,7mm) with undersized bearing 791.063.00 (Ø12,5mm)

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## Ogee Bits