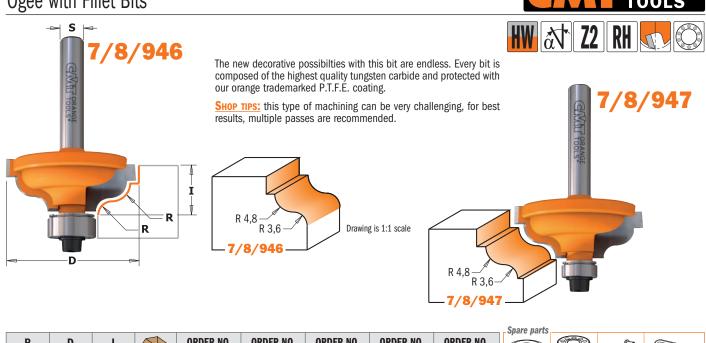
Ogee with Fillet Bits



R mm	D mm	l mm		ORDER NO. S=Ø6mm	ORDER NO. S=Ø6,35mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø12,7mm				
4,8-3,6	34,2	13	10	746.325.11	846.325.11	946.325.11	946.825.11	846.825.11	990.423.00	791.003.00	990.058.00	991.057.00
4,8-3,6	34,2	13	10	747.325.11	847.325.11	947.325.11	947.825.11	847.825.11	990.423.00	791.003.00	990.058.00	991.057.00
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 SHOP TIPS:
 after resharpening, replace bearing as follow:

 791.002.00 (Ø9,5mm) with undersized bearing 791.062.00 (Ø9,3mm)

 791.003.00 (Ø12,7mm) with undersized bearing 791.063.00 (Ø12,5mm)

S HW at Z2 RH 8/959 These profiles are the mirror image of the traditional roman ogee. They add sharp defining details to the edges of cabinets and furniture, before rolling into a smooth convex shape. SHOP TIPS: this type of machining can be very challenging, for best results, multiple passes are recommended. 7/8/960 I R 4 R R 6,4 R 959 Drawing is 1:1 scale R 4 R 6 7/8/960 Snare narts

R mm	D mm	l mm		ORDER NO. S=Ø6mm	ORDER NO. S=Ø 6,35 mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	ORDER NO. S=Ø 12,7 mm				
4	28,7	13	10	759.040.11	859.040.11	959.040.11	959.540.11	859.540.11	990.423.00	791.003.00	990.058.00	991.057.00
6,4	38,1	18	10	759.064.11	859.064.11	959.064.11	959.564.11	859.564.11	990.423.00	791.003.00	990.058.00	991.057.00
4	28,7	13	10	760.040.11	860.040.11	960.040.11	960.540.11	860.540.11	990.422.00	791.002.00	990.058.00	991.057.00
6,4	38,1	18	10	760.064.11	860.064.11	960.064.11	960.564.11	860.564.11	990.422.00	791.002.00	990.058.00	991.057.00
Supervises after rechargening, replace hearing as follows												

 SHOP TIPS:
 after resharpening, replace bearing as follow:

 791.002.00 (Ø9,5mm) with undersized bearing 791.062.00 (Ø9,3mm)

 791.003.00 (Ø12,7mm) with undersized bearing 791.063.00 (Ø12,5mm)

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Ogee Bits