

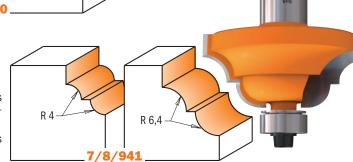


An extra horizontal cutting edge provides refined style and elegance to these tradizional profiles 7/8/940.

Drawing is 1:1 scale

R

**SHOP TIPS:** for best results, multiple passes are recommended.

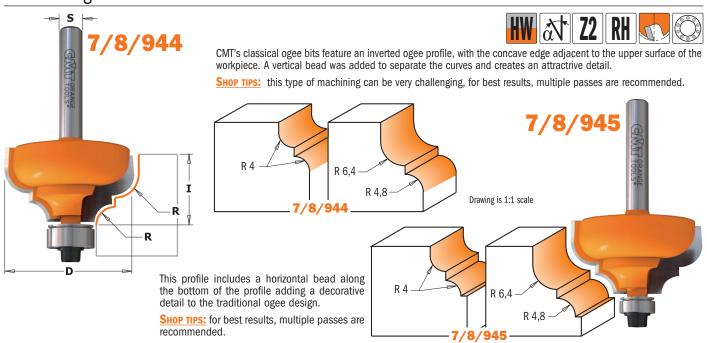


									_ Suare narts			
<b>R</b> mm	<b>D</b> mm	l mm	8	ORDER NO. S=Ø6mm	<b>ORDER NO.</b> S=Ø <b>6,35</b> mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	<b>ORDER NO.</b> S=Ø <b>12,7</b> mm				Ø
4	28,7	11,5	10	740.270.11	840.270.11	940.270.11	940.770.11	840.770.11	990.423.00	791.003.00	990.058.00	
6,4	38,1	17,3	10	740.350.11	840.350.11	940.350.11	940.850.11	840.850.11	990.423.00	791.003.00	990.058.00	
4	33,4	13	10	741.285.11	841.285.11	941.285.11	941.785.11	841.785.11	990.423.00	791.003.00	990.058.00	
6,4	42,8	18,5	10	741.380.11	841.380.11	941.380.11	941.880.11	841.880.11	990.423.00	791.003.00	990.058.00	
	4 6,4 4	mm mm 4 28,7 6,4 38,1 4 33,4	mm mm mm 4 28,7 11,5 6,4 38,1 17,3 4 33,4 13	mm mm mm   4 28,7 11,5 10   6,4 38,1 17,3 10   4 33,4 13 10	mm mm mm S=Ø6mm   4 28,7 11,5 10 740.270.11   6,4 38,1 17,3 10 740.350.11   4 33,4 13 10 741.285.11	mm mm mm S=Ø6mm S=Ø6,35mm   4 28,7 11,5 10 740.270.11 840.270.11   6,4 38,1 17,3 10 740.350.11 840.350.11   4 33,4 13 10 741.285.11 841.285.11	mm mm mm S=Ø6mm S=Ø6,35mm S=Ø8mm   4 28,7 11,5 10 740.270.11 840.270.11 940.270.11   6,4 38,1 17,3 10 740.350.11 840.350.11 940.350.11   4 33,4 13 10 741.285.11 841.285.11 941.285.11	mm mm mm S=Ø6mm S=Ø6,35mm S=Ø8mm S=Ø12mm   4 28,7 11,5 10 740.270.11 840.270.11 940.270.11 940.770.11   6,4 38,1 17,3 10 740.350.11 840.350.11 940.350.11 940.850.11   4 33,4 13 10 741.285.11 841.285.11 941.285.11 941.785.11	mm mm mm S=Ø6mm S=Ø6,35mm S=Ø8mm S=Ø12mm S=Ø12,7mm   4 28,7 11,5 10 740.270.11 840.270.11 940.270.11 940.770.11 840.770.11   6,4 38,1 17,3 10 740.350.11 840.350.11 940.350.11 940.850.11 840.850.11   4 33,4 13 10 741.285.11 841.285.11 941.285.11 941.785.11 841.785.11	R mm D mm I mm ORDER NO. S=Ø6mm ORDER NO. S=Ø6,35mm ORDER NO. S=Ø12mm ORDER NO. S=Ø12,7mm O	mm mm mm S=Ø6mm S=Ø6,35mm S=Ø8mm S=Ø12,7mm S=Ø12,7mm   4 28,7 11,5 10 740.270.11 840.270.11 940.270.11 840.770.11 840.770.11 990.423.00 791.003.00   6,4 38,1 17,3 10 740.350.11 840.350.11 940.350.11 940.850.11 840.850.11 990.423.00 791.003.00   4 33,4 13 10 741.285.11 841.285.11 941.285.11 941.785.11 841.785.11 990.423.00 791.003.00	R mm D mm I mm ORDER NO. S=Ø6mm ORDER NO. S=Ø6,35mm ORDER NO. S=Ø12mm ORDER NO. S=Ø12mm ORDER NO. S=Ø12,7mm ORD

SHOP TIPS: after resharpening, replace bearing 791.003.11 (Ø12,7mm) with undersized bearing **791.063.00** (Ø12,5mm)

991.057.00 991.057.00 991.057.00 991.057.00

## Classical Ogee Bits



R mm	<b>D</b> mm	l mm		ORDER NO. S=Ø6mm	<b>ORDER NO.</b> S=Ø <b>6,35</b> mm	ORDER NO. S=Ø8mm	ORDER NO. S=Ø12mm	<b>ORDER NO.</b> S=Ø <b>12,7</b> mm	Spare parts			
4	28,7	13	10	744.287.11	844.287.11	944.287.11	944.787.11	844.787.11	990.423.00	791.003.00	990.058.00	991.057.00
6,4-4,8	35	18,5	10	744.350.11	844.350.11	944.350.11	944.850.11	844.850.11	990.423.00	791.003.00	990.058.00	991.057.00
4	28,7	13	10	745.287.11	845.287.11	945.287.11	945.787.11	845.787.11	990.422.00	791.002.00	990.058.00	991.057.00
6,4-4,8	35	18,5	10	745.350.11	845.350.11	945.350.11	945.850.11	845.850.11	990.422.00	791.002.00	990.058.00	991.057.00

**SHOP TIPS:** after resharpening, replace bearing as follow:

791.002.00 ( $\emptyset$ 9,5mm) with undersized bearing **791.062.00** ( $\emptyset$ 9,3mm) 791.003.00 ( $\emptyset$ 12,7mm) with undersized bearing **791.063.00** ( $\emptyset$ 12,5mm)